

ANTIPOR® 320

Plasticizer for manufactured concrete products

Item No 2320/D

FIELDS OF APPLICATION

ANTIPOR® 320 is a plasticizer especially developed for grey and coloured semi-dry concrete mixes. The admixture is suitable for producing manufactured concrete products like paving stones, palisades and slabs.

ANTIPOR® 320 generates a dense concrete texture and can improve the appearance of the concrete product thereby.

Additionally ANTIPOR® 320 increases concrete's strength development.

DOSAGE

The general dosage range is 0.2 – 1.2 mass-% of the cement content.

STANDARD COMPLIANCE

ANTIPOR® 320 conforms to BS EN 934-2.

WORKING PRINCIPLE

ANTIPOR® 320 improves the cement dispersion within concrete which leads to a better workability and a facilitated compaction of concrete.

TECHNICAL DATA

Homogeneity	homogenous
Colour	dark brown
State	liquid
Density	1.12 ± 0.03 g/cm ³
pH-value	7 ± 1
Chloride content	chloride free acc. to BS EN 934-2
Alkali content (Na ₂ O equivalent)	< 8.5 mass-%
Workability	from +1 °C
Shelf life	approx. 1 year from date of production if stored properly
Storage conditions	Store under cover, out of direct sunlight and protect from extremes of temperature..

PROCESSING INDICATIONS

ANTIPOR® 320 should be added to the ready-mixed concrete.

For the recommended mixing time the definitions and regulations of EN 206-1 apply.

COMPATIBILITY

ANTIPOR® 320 is suitable for concrete designs containing OPC or SRC cement, micro-silica or silica fume, fly ash (PFA) and ground granulated blast furnace slag (GGBS).

When using other Ha-Be admixtures in the same concrete mixture, the products should be added separately and must not be blended prior to addition! Using more than one admixture requires suitability and preliminary tests in order to ensure the required combination of its effects is attained.

PACKAGING

- 30 l can
- 200 l barrel
- 1000 l container
- loose by bulk supply

HEALTH & SAFETY

This product is not classified as hazardous according to the current regulations. Refer to the corresponding Material Safety Data Sheet for further advice.

REMARKS

This information describes the application- and processing possibilities of a product and its operation principles under regular conditions. Having no influence on the further application and processing, especially in conjunction with other construction materials, the given indications are neither a warranty in respect of the product's properties or its fitness for a particular purpose nor a full instruction of use. This information, any other recommendation or verbal advice are not binding and do not infer to any liability or legal demand.

Due to continuous further development, the most recent Technical Data Sheet is valid and will be supplied on request. All orders are accepted subject to our current general terms and conditions.

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SUITABILITY- AND PRELIMINARY TESTS ARE NECESSARY BEFORE APPLYING THE CONCRETE ADMIXTURE!